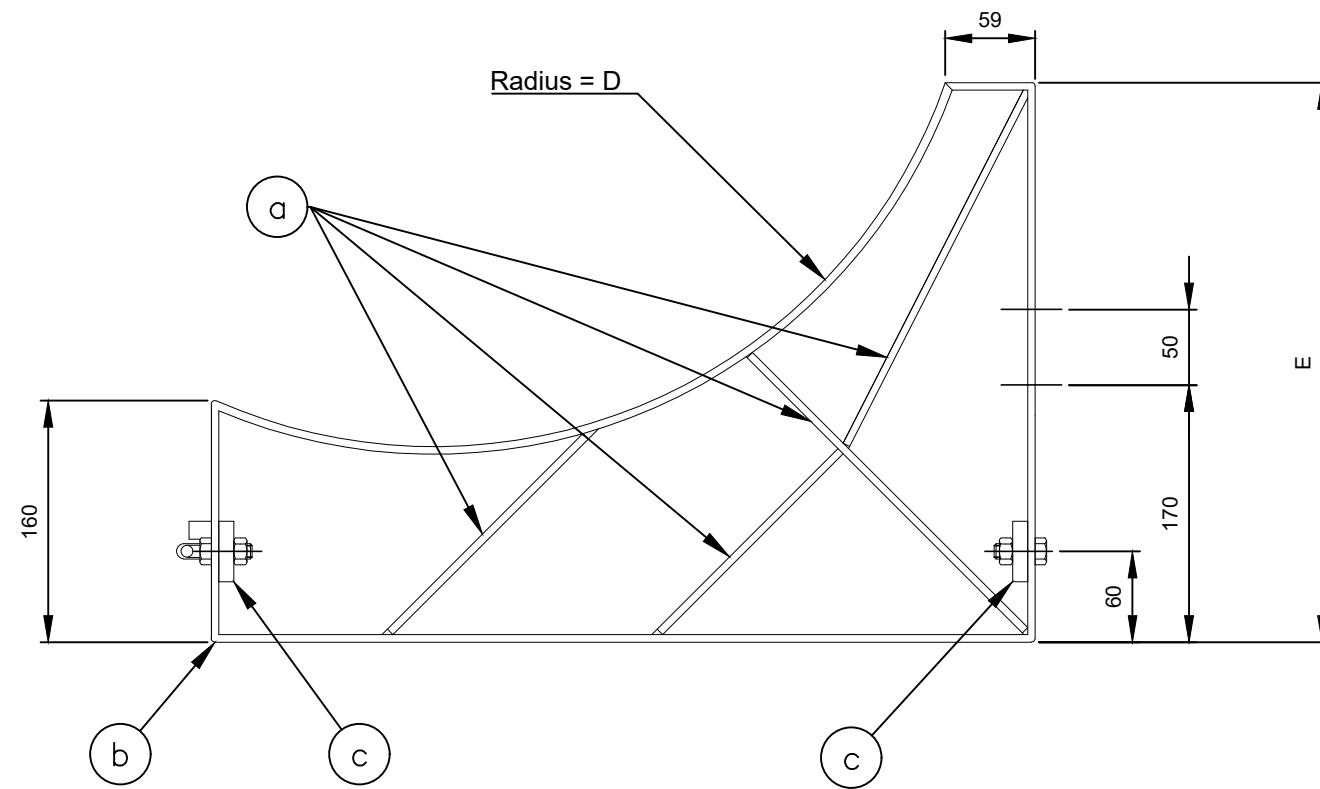
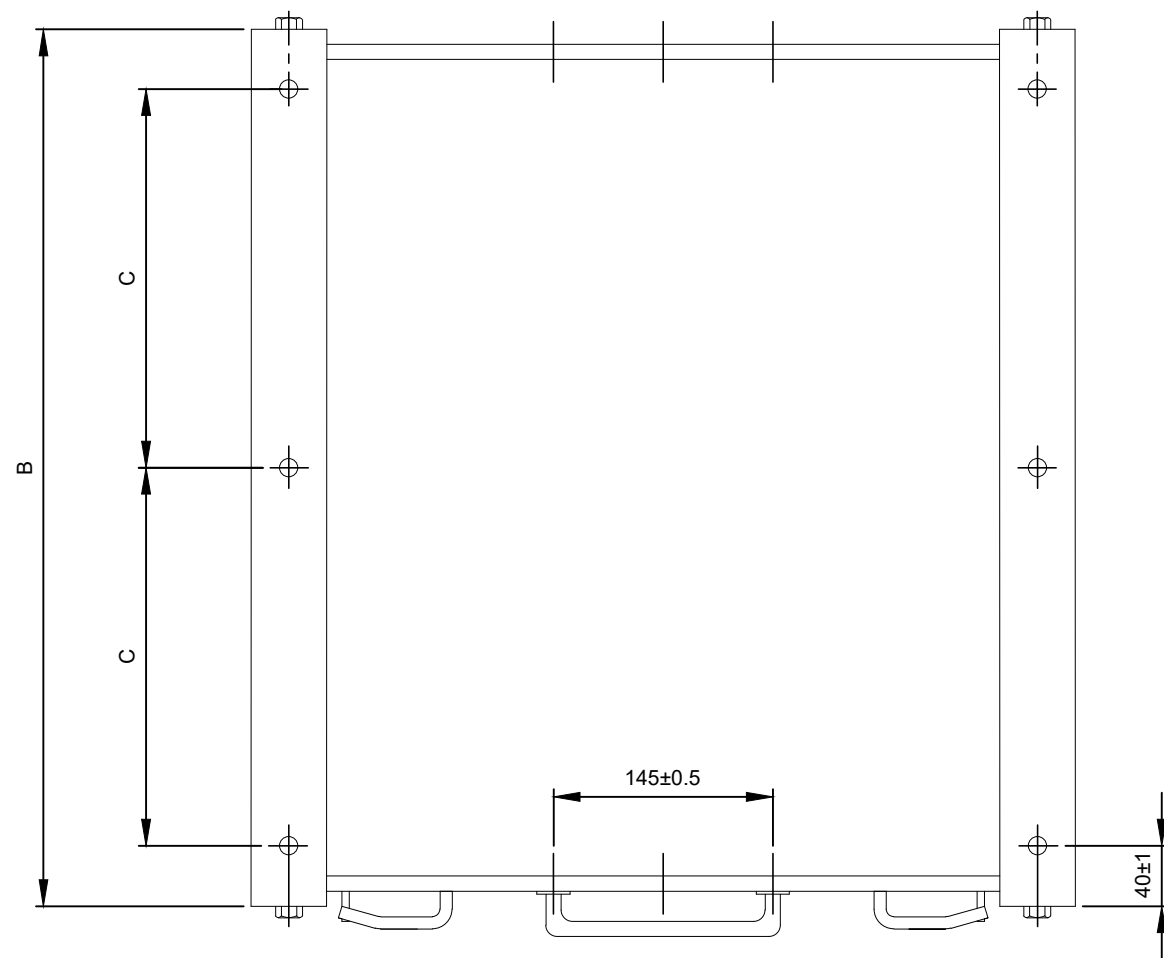


SEEN A



Dimension : Position a = 5 x 50 mm.
 Position b = 5 x 50 mm.
 Position c = 8 x 60 mm.

All holes $\varnothing 13 \pm 0.1$ mm.
 Dimension without tolerance ± 3
 Materials: Aluminium follow TPS.

20 - 25 DK+, 50 - 65 DKR, 50 IBA	1002723	1002720	545	580	250±1	360	370	8.5
10 - 16 DK+, 25 IBA, 25 DKR	1015777	1002719	510	550	235±1	310	370	8.0
4 - 8 DK+, 12 DKR	1002721	1002718	445	520	220±1	275	370	7.5
RAFT	Part No. Cradle only	Part Complete with Lashing	A	B	C	D	E	Weight

Measurement in mm	General
0 - 9	± 1
10 - 99	± 2
100 - 499	± 5
500 - 999	± 8
1000 -	± 10

In case of VIKING does not manufacture the cradle, VIKING will not be held responsible for construction, dimension and choice of material for the cradle

01	Add raft types	PSOM	DW	EB	14.07.2021
Rev	Reason for Issue	By	Check	Appro	Date
REPLACES: 42003335					
		VIKING Life-Saving Equipment A/S Sædding Ringvej 13 Tel: +45 7611 8100 DK-6710 Esbjerg V Fax: +45 7611 8101 Denmark Email: viking@viking-life.com			
		Drawn by	Check by	Appr. by	Initial release date
Project number		Project name		Client number	
Title		Material Number		Various No.	
GA drawing for aluminium cradle		Weight		See Table	
For 4-25 DK+, 12 DKR, 25 DKR, 25 IBA		Projection method			
50 - 65 DKR		Scale		Sheet Size	
Drawing type		Tolerances		1:5 A3	
GA		See Table		Revision	
Drawing Number		1		Sheet No.	
ENG-20075704		1		1/1	