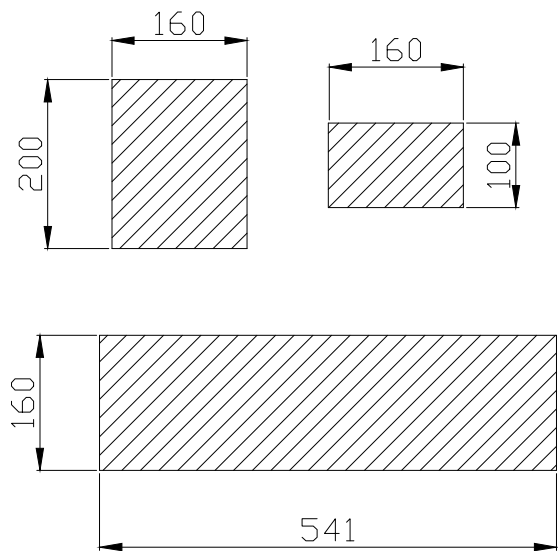


Foot Print Detail



Notes:

1. The cradle is installed by welding all foot plates to a flat surface. If the surface is not flat, shims or similar must be used to make up the difference. Also front and aft cradle must be paralleled.
2. Operating handle must be facing the center of the ship, or a position which is safe for operating the cradle.
3. It is recommended that the cradle be installed horizontally.
4. Due to manufactured reasons, dimensions may vary up to 50mm.

REV	DESCRIPTION	BY	CHECK	APPRO	DATE
3	Updated the dimension	CENI	GACA	WAGU	12.04.2021
2	Updated the dimension	EVJI	PHLI	THWA	21.10.2020
1	Updated the template and added dimension	EVJI	PHLI	THWA	27.08.2019

REVISION HISTORY

Unless the dimension have an individual tolerance indication, the following tolerances are to be used:
 NS - ISO 2768 - 1: Tolerance class M
 NS - EN ISO 13920: Tolerance Table 1 class B
 Tolerance Table 2 class B
 Tolerance Table 3 class F

STEEL CRADLE DRAWING SEE
 MERLIN-615 WATERJET A-503510



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Drawn by	Check by	Appr. by	Initial release date
PHLI	SATA	THWA	04.01.2017

Project number	Project name	Client number
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Title	Material Number
DECK CRADLE FOOTPRINT COLLAPSIBLE STARBOARD MERLIN-615 MKI JET	
Weight	Projection method
0,0 kg	

Drawing type	Tolerances	Scale	Sheet Size
RED	ISO 2768-mK, ISO 13920-BF	1:1	A3
Drawing Number	Revision	Sheet No.	
R-501996	3	1/1	

