



Boat on starboard of ship

WELDING INFORMATION					
Build No:					
WELD NO.	JOINT	THROAT THICKN.	INSPECT. CAT.	WELD LENGTH	COMMENTS
001	△	<10	C	2520	

Notes:

1. All edges to be rounded.
2. Welds to be made by persons certified to following standards or similar: ISO 9606 (EN 287) Part 1.
3. NDT inspection according to Norsok M-101.
4. Tilt angle should be according to different engine model, dimension shown is the Max size.
5. This welding drawing will be used for Vessel's camber which less than 3 degree.

REV	REASON FOR ISSUE	BY	CHECK	APPRO	DATE
2	Updated dimensions	GACA	PHIL	WAGU	03.08.2020
1	Update the template and add dimension	EVJI	PHLI	THWA	21.08.2019

REVISION HISTORY

	VIKING NORSAFE VIKING Norsafe Life-Saving Equipment Norway AS P.O Box 115 4852 Færvik NORWAY Tel: +47 37 05 85 00 Fax: +47 37 05 85 01 24/7 Service: +47 37 05 63 33 Email: Viking-Norsafe@viking-life.com			
	Drawn by PHLI	Check by JKJI	Appr. by THWA	Initial release date 16/02/2017

Project number	Project name	Client number
Deck cradle footprint Collapsible, Starboard Matrix-450 MKI		Material Number 88.0 kg Projection method
Drawing type RED Drawing Number R-502011	Tolerances ISO 2768-mK, ISO 13920-BF	Scale 1:30 Sheet Size A3 Revision 2 Sheet No. 1/1

Foot Print Detail

